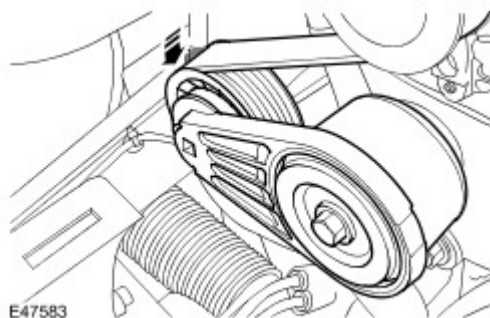




Accessory Drive Belt (86.10.03)

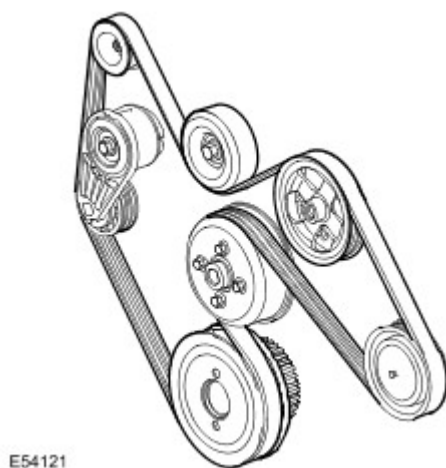
Removal

- 1 . Disconnect the battery ground cable. For additional information, refer to [Specifications](#) (Section 414-00)
- 2 . Remove the viscous fan assembly. For additional information, refer to [Cooling Fan \(26.25.19\)](#) (Section 303-03)
- 3 . Release the accessory drive belt.
 - ▶ Rotate the accessory drive belt tensioner counterclockwise.
- 4 . Remove the accessory drive belt.



Installation

- 1 . To install, reverse the removal procedure.
 - ▶ Clean and inspect the drive pulleys for damage.



- 2 . Connect the battery ground cable. For additional information, refer to [Specifications](#) (Section 414-00)